



# PreTone

## Various colors

COLORATION



Water-based pigment stain for wooden floors. color intensification under color oils. By accentuating the wood structure and grain, vibrant color effects can be achieved.

- For significantly bolder colors
- Reduced oil-specific yellowing
- Easy and safe application
- Solvent-free
- Virtually limitless color combinations are possible
- Odor neutral

#### Range of use:

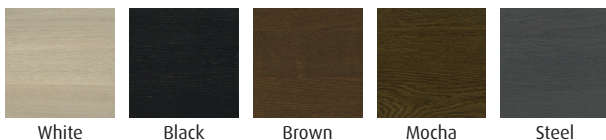
On raw, carefully sanded wood. More intensive color effects are achieved through the combination of water and pigment, especially with light color effects. Many color effects can be created in combination with LOBA 2K ImpactOil Color or LOBA 2K Intensive Color. These possibilities of individual color designs allows you to create nearly unlimited customized solutions.

## Technical Data

ART.-NO.			
10612	2.5l	6	144

All colors are also available in sample cans.

<b>Solids</b>	4.5 ±2%
<b>Storage and transportation</b>	36 months of storage stability. Store and transport between +5 to +25°C. Protect from frost. No hazardous material according to ADR.
<b>GISCODE</b>	W1



Color samples are not binding

## Application

- The surface must be professionally sanded. The floor must be dry and free of any old coatings, oil, grease, wax, silicone, sanding dust and other impurities.
- The optimal processing conditions are room temperature +15°C to + 25°C, floor temperature +15°C to +22°C, rel. humidity 40% - 65%, material temperature +18°C - + 25°C, max. wood moisture 12%, sufficiently ventilate working rooms.
- In order to prevent parquet damage, the room temperature should be set to the annual average expected for the use of the product.
- Transfer material to a LOBA varnish bucket before applying.
- Shake the contents well.
- The innate color of the wood used, its structure and its pore properties, as well as the fineness of the sanding pattern, also have a major impact on the color that can be achieved. We strongly recommend to produce a color sample on the original wood using site-appropriate sanding techniques to check the result by yourself and if necessary for approval by the project client.
- By subsequent impregnation inequalities of the surface / parquet- and wooden floors are generally intensified. In order to achieve a uniform appearance. A careful and homogenous pre treatment is necessary.
- Observe general and, if necessary, product-specific occupational health and safety regulations. Further information can be found in the GISCODE-related operating instructions which are available under [www.wingis-online.de](http://www.wingis-online.de).

### THINNER / MIXING

The product is ready for use and must not be reduced!

### APPLICATION TOOL / APPLICATION RATE

LOBA spray pump and Wischwiesel or LOBA roller Microfaser 100-120 as a wiper / approx. 100-120ml/m<sup>2</sup> (8-10m<sup>2</sup>/l). Buff down any wooden fibres that have arisen overnight after drying using a single-disc machine and LOBASAND SpecialPad green.

### DRYING TIME

- Dry overnight. Oil must be applied within 24 hours.

### SUITABLE PRODUCTS FOR SECONDARY IMPREGNATION:

- 2K Intensive Color
- 2K ImpactOil Color.

### WIPE-ON APPLICATION

- Evenly wipe on PreTone using a LOBA roller Micro 100-120.
- Then equalise with the LOBA roller Micro 100-120 in the direction of the grain provided the first application has already soaked completely into the wood, applying additional material if so.
- Work in sections.
- Dry overnight.
- Smooth the surface using a single-disc machine with LOBASAND SpecialPad green underneath (break up any raised wood fibres) and then remove the sanding dust.
- Within 24 hours, impregnate the surface with the preferred shade of LOBA 2K ImpactOilColor or LOBA 2K IntensiveColor. Process as per the product's technical information.

### SPRAY APPLICATION:

On larger areas especially, the spray application with the LOBA spray can offers a considerable time saving while at the same time delivering an ergonomic way of working. The application with the spray device should be carried out by 2 people, since the material must be equalised immediately after spraying. On contiguous surfaces of more than 100 m<sup>2</sup>, 2 or more devices must be used.

- Before starting work, immediately adjacent areas such as doors, plint, etc., must be screened off using suitable masking tape.
- Hold the spray nozzle at a constant angle and distance from the surface as possible and spray PreTone evenly, lane by lane, at approx. 100-120 ml/m<sup>2</sup>. Once one lane has been sprayed, equalise it immediately with a LOBA Wischwiesel.
- Dry overnight.
- Smooth the surface using a single-disc machine with LOBASAND SpecialPad green underneath (break up any raised wood fibres) and then remove the sanding dust.
- Within 24 hours, impregnate the surface with the preferred shade of LOBA 2K ImpactOilColor or LOBA 2K IntensiveColor. Process as per the product's technical information.

## General guidelines

**Cleaning of tools:** Clean tools and equipment immediately with water.

### Fire protection:

Layer-forming systems:

To comply with DIBt approval and achieve fire protection class Cfl-s1 in accordance with DIN EN 14342, Table 1, a dry film thickness of max. 100 µm is required for finishes and max. 50 µm for hard wax oils.

Non-film-forming systems:

To achieve fire protection class Cfl-s1 in accordance with DIN EN 14342, Table 1, an application quantity of 20 to 60 g/m<sup>2</sup> must be observed.

**Drying time:** The indicated drying times are valid for +20°C and 50% relative humidity, and assume careful, draught-free ventilation of the working area. Lower temperatures, higher relative humidity or poorer ventilation lead to longer drying times. Do not apply any protective coverings, wet clean the surface or lay carpet until the coating has achieved its final hardening. Product-specific data can be found in the relevant technical information.

**Side bonding:** Parquet that has not been shear-resistantly bonded in place, wood planks, wooden pavings, industrial parquet and parquet on underfloor heating as well as types of wood with a short moisture changing times (e.g. beech) show dimensional changes caused by quickly varying climate (rel. air humidity, temperature). When applying oil side bonding and thus unregular cracks in joints can not appear.

**Interactions:** Materials such as carpet underlays, furniture legs, castors, flexible adhesives used for parquet or for fixing can lead to softening and discoloration. Material building up in the joints can adversely affect touch and appearance. Exposure to hair dyes or rubber tyres on cars, motorcycles and cycles can lead to permanent, irreversible discoloration of the surface.

The information in this document and all other advice and recommendations that we provide to help and assist the applicator are based on previous experience and relate to Spezial conditions. Because of the wide range of possible uses and conditions of application of our products, we do not relieve users from the need to carry out their own trials or to seek technical advice by speaking to the LOBA application engineering department. Observe the floor covering manufacturer's recommendations and the provisions of the current standards. Our liabilities and responsibilities are exclusively in accordance with our Terms and Conditions and are not extended by this information or by our advice. The publishing of a new technical data sheet automatically invalidates the earlier version.

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